

In the Claims:

Kindly find below, a reproduction of all claims pending in this application with Claims 1-6, and 15-19 shown as amended, with Claims 7-14 and 20 deleted, without prejudice, and new Claims 21-24 being added, as follows:

## CLAIMS

1. (Currently Amended) A cleaning device comprising: ~~a fiber bundle composed of a large number of fibers~~  
~~bonded to~~

a base material sheet; and by an adhesive

a fiber bundle comprising a large number of fibers aligned in a longitudinal direction thereof, and having a bundling portion connecting the fibers at a center portion thereof along a direction crossing the longitudinal direction of the fibers.

wherein the fiber bundle is bonded to the base material sheet by means of an adhesive, and the fiber bundle comprises movable portions which have respectively different lengths between fixed ends and distal ends of the fibers.

2. (Currently Amended) The cleaning device according to Claim 1, ~~characterized in that a bristle-like member-less portion of a brush sheet having a plurality of bristle-like members is integrally bonded to the fiber bundle and the base material sheet by an~~ wherein the adhesive is provided between the base material sheet and the fiber bundle, and the adhesive is applied to the fibers at different permeation depths of the fiber bundle.

3. (Currently Amended) The cleaning device according to Claim 1, ~~characterized in that~~ wherein a plurality of spot-like bonding portions joining the base material sheet and the fiber bundle are ~~is a filament bundling body equipped with~~ provided along both sides opposite to the a bundling portion connecting filaments aligned in a fiber direction to each other.

4. (Currently Amended) The cleaning device according to Claim 2 1, ~~characterized in that~~ wherein a bonding portion joining the base material sheet has a plurality of strips and the fiber bundle is provided linearly along both sides opposite to the bundling portion.

5. (Currently Amended) The cleaning device according to Claim 3 1, ~~characterized in that~~ wherein the base material sheet has a plurality of strips provided along both sides opposite to the bundling portion.

6. (Currently Amended) The cleaning device according to Claim 2 1, ~~characterized in that~~ wherein the fiber bundle is formed by stacking together a fiber bundle composed of fibers comprised of a low degree of fineness and a fiber bundle composed of fibers of a high having a low degree of fineness thickness and a high degree fiber bundle composed of fibers having a high degree of thickness, the low degree fiber bundle and the high degree fiber being stacked together.

7. Canceled.

8. Cancelled.

9. Cancelled.

10. Cancelled.

11. Cancelled.

12. Cancelled.

13. Cancelled.

14. Cancelled.

15. (Currently Amended) The cleaning device according to Claim 1, ~~characterized in that~~ wherein the adhesive is a hot melt type adhesive.

16. (Currently Amended) The cleaning device according to Claim 1, ~~characterized in that~~ wherein the adhesive contains a coloring agent.

17. (Currently Amended) The cleaning device according to Claim 1, ~~characterized in that~~ wherein the base material sheet has a handle mounting portion.

18. (Currently Amended) The cleaning device according to Claim 1, ~~characterized in that~~ wherein the fiber of the fiber bundle is provided on both upper and lower sides of the base material sheet a filament.

19. (Currently Amended) A process for producing a cleaning device, comprising:  
aligning a large number of filaments with fibers which have fusibility, in fiber direction a longitudinal direction of the fibers;

~~fusing together substantially~~ forming a fiber bundle of the fibers by fusing together substantially central portions of the ~~filaments~~ fibers along a direction crossing the longitudinal direction of the fibers by fusing means ~~to form~~ a filament bundling body;

~~applying an adhesive to a position corresponding to~~ of a bonding portion between the filament bundling body and a base material sheet;

~~stacking together the filament bundling body and the~~ a base material sheet and the fiber bundle; and

~~bonding together the filament bundling body and~~ the fiber bundle to the base material sheet at the position of the bonding portion; and

forming movable portions which have respectively different lengths between fixed ends and distal ends of the fibers of the fiber bundle.

20. Cancelled.

21. (New) A process for producing a cleaning device according to claim 19, wherein an adhesive is provided between the base material sheet and the fiber bundle, and wherein the adhesive is applied to the fibers of the fiber bundle at different permeation depths thereof.

22. (New) A process for producing a cleaning device according to claim 19, wherein the base material sheet and the fiber bundle are joined by a plurality of spot-like bonding portions along both sides opposite to a bundling portion which connects the fibers together.

23. (New) The cleaning device according to Claim 1, wherein a brush sheet which has a plurality of bristle-like members is bonded to the fiber bundle at a bristle-like-member-less portion thereof by an adhesive.

24. (New) The cleaning device according to Claim 23, wherein the bristle-like members of the brush sheet have respectively a width larger than a diameter of each of the fibers of the fiber bundle.